



**ARIASERIES**

VINYL WINDOWS & DOORS

**NON-IMPACT—RESISTANT**

# 650 SERIES DOUBLE HUNG

*Replacement & New Construction*



**Custom**<sup>®</sup>  
WINDOW SYSTEMS

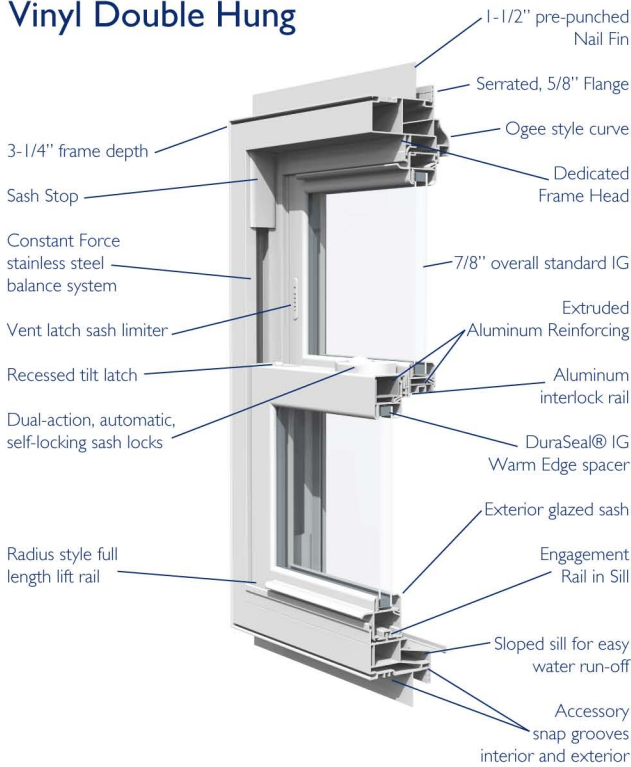


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# NON-IMPACT DOUBLE HUNG

## Aria 650 Series Vinyl Double Hung



## 650N Series New Construction

### Available Frame Types:

- Self-locking sash locks
- 1-1/2" pre-punched Nail Fin
- 5/8" serrated, double walled Front Flange
- Fin/Flange combo

## 650R Series Replacement

### Available Frame Types:

- Self-locking sash locks
- 5/8" serrated, double walled Front Flange
- Box Frame

### Standard Features and Benefits:

- Meets or exceeds all Energy Star® standards
- **Both sash tilt for easy cleaning**
- Available with Low-E glass (270, 240, 366)
  - 7/8" insulated glass with argon gas standard for ultraviolet and thermal protection
  - Double-strength glass standard
- Energy efficient non-metallic spacer system
  - Excellent thermal performance and energy efficiency
  - Keeps windows clearer longer limiting condensation
- Constant Force stainless steel coil balance system
- Recessed tilt latches
- Durability and resistance from the elements
  - Fusion-welded construction without fasteners for structural stability
  - Heavy-duty, dual fin weather-stripping at all points, where vinyl meets vinyl, protects against the elements
- Rugged BetterVue® half screen standard (Full Available)
  - Optional roll form screen available
  - 10% better insect protection—20% better airflow—10% clearer view
  - BetterVue® screen will not rust, corrode or stain
- Dual sash limiting ventilation latches
- 655 Series Picture Window to complement the 650 DH



Auto Self-Locking Sash Locks

### Configurations:



Double Hung & Double Hung Oriel

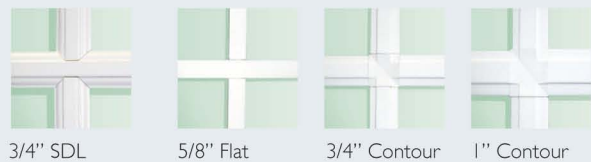
### Frame Colors:



White Adobe

### Grid Options:

Classic Applied Between-the-Glass (exterior only)



Double Applied also available (interior and exterior for depth)



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